

FIVE-AXIS COMPACT VISE (Single Direction)

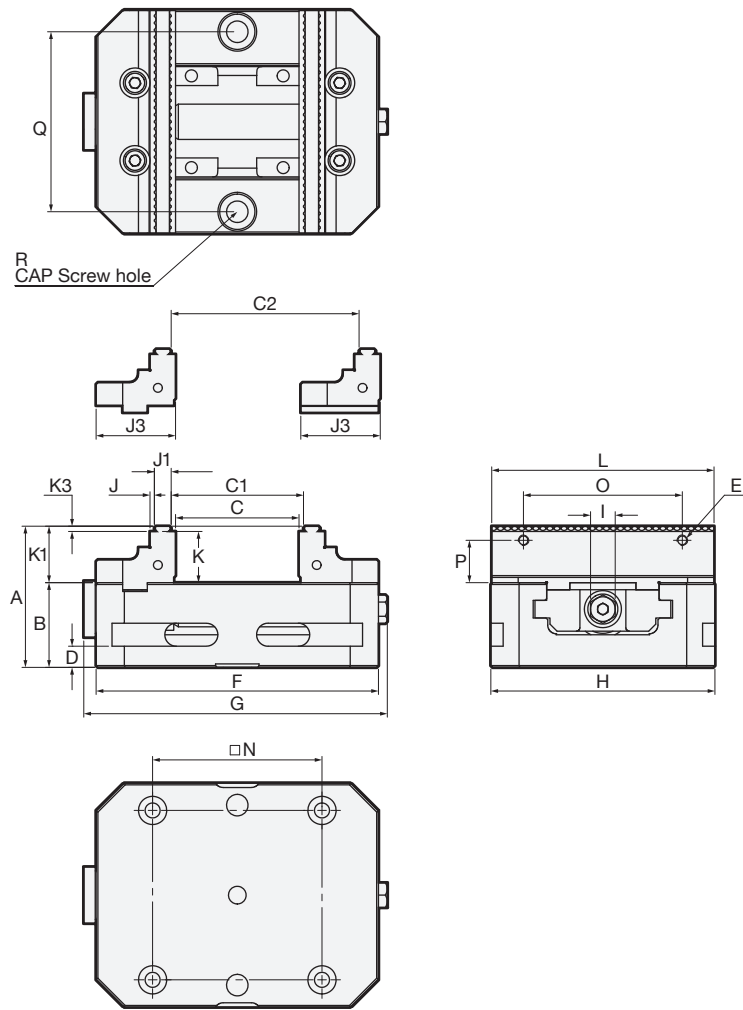
Model: ACK-77x130
ACK-127x160, 127x210



- Clamps in a single direction, ensuring repeatable positioning precision within **$\pm 0.01\text{mm}$** .
- Special **Angle-Lock System** automatically pulls the workpiece down to the accurate position.
- Suitable for precision four- and five-axis CNC machine tools, indexing tables, all kinds of vertical or horizontal machining centers.

STANDARD ACCESSORIES:

- 2 pcs of Mounting Screws
- 4 pcs of Clamp
- 1 pc of Wrench



SPECIFICATIONS (Material: Vise body S50C. Rail hardness: HRC 50 / Jaws SCM440. Hardness: HRC 48-50)

Unit: mm

Model	A	B	C	C1	C2	D	E	F	G	H	I	J	J1
ACK-77x130	70	43±0.01	56	60	88.5	10	M6	130	137	77	12	2	9.5
ACK-127x160	80	48±0.01	70	75	106.5	12	M6	160	172	127	14	2.5	9.5
ACK-127X210	80	48±0.01	120	125	156.5	12	M6	210	222	127	14	2.5	9.5

Model	J3	K	K1	K3	N	O	P	Q	R	Pull Stud	Weight (kg)
ACK-77x130	37	24	27	3	52	42	15	55	M8	M-52X52PS	4.9
ACK-127x160	45	29	32	3	96	90	24	102	M12	M-96X96PS	12.8
ACK-127X210	45	29	32	3	96	90	24	102	M12	M-96X96PS	17